



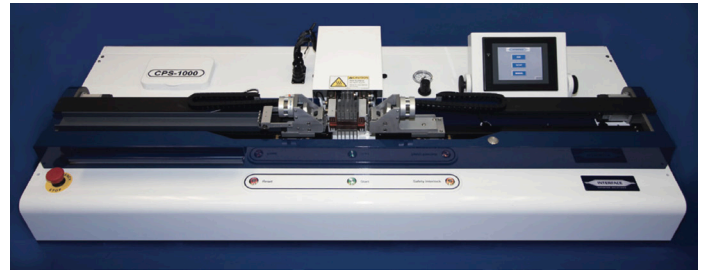
# CPS-1000

## COMPUTERIZED PARISON STRETCHER

The CPS-1000 is a system designed to stretch or neck-down tubing parisons in preparation for the balloon forming process. It is easily programmable through the tilt touchscreen and capable of storing multiple program parameters with an operator lock-out option.

Parameters include:

- Stretch speed
- Distance
- Tension control (relax)
- Temperature
- Timing



The CPS-1000 can stretch up to three parisons with consistent results for high production yields. The moveable heater jaws maintain tubing integrity. Tubing is easy to load and clamp into place. The CPS-1000 has a pre-necked tubing tray for operator ease of use. The parison stretcher can handle a variety of tubing sizes and materials, including nylon, polyethylene, polyurethane, PET and more.

### KEY FEATURES

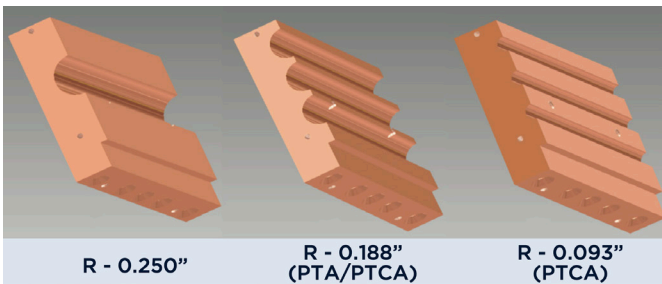
- High throughput with up to 3 tubes per cycle
- Easily programmable using the tilt touchscreen
- PLC-controlled with program storage
- Password lockout
- Uniform stretched tubing with repeatable results
- Three heater jaws available for a wide range of
- balloon tubing materials and sizes

### HOW IT WORKS

The operator enters the stretching parameters via the touchscreen to automatically control the sequence, including timing, drawdown speed, distance and temperature, for each stretch cycle. The heater jaws are maintained at a constant temperature to reduce cycle time. The jaws extend during the tube heating process and retract when

not in use. The parisons are gripped by air-powered soft clamps located on each side of the heater jaws. These clamps provide a strong grip on the tubing during the heating and stretch cycle to obtain a well-defined transition on the parison. Parisons are formed in one cycle. Once completed, the parisons are easily removed.

### HEATER JAW OPTIONS



### PARISON FORMING MACHINES

Model	Part Number
70 mm 3-CH, (PTCA) Jaw Radius 0.093"	IA719021-X32
70 mm 3-CH, (PTCA & PTA) Jaw Radius 0.188" (older CJS-3x12 standard jaws)	IA719021-X31
70 mm 1-CH, Jaw Radius 0.250"	IA719021-X11

X=1 for 110 V and 2 for 220 V

# CPS-1000

## COMPUTERIZED PARISON STRETCHER

TECHNICAL SPECIFICATION	CPS-1000
Dimensions	60.5" W x 22.0" D x 17.8" H 1,537 mm x 559 mm x 452 mm
Electrical Power	110 VAC 60 Hz F 6.25A 250 VAC 220-240 VAC 50 Hz F 5A 250 VAC
Maximum Stretch Distance	350 mm each direction (13.78")
Temperature Range	Up to 400°F (204°C)
Stretch Speed	1 to 240 mm/sec
Dwell Time Range	0 - 99.9 sec
Programmable Storage	50 recipe storage capacity
Storable Recipes	16 recipes (8 on two screens)



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